

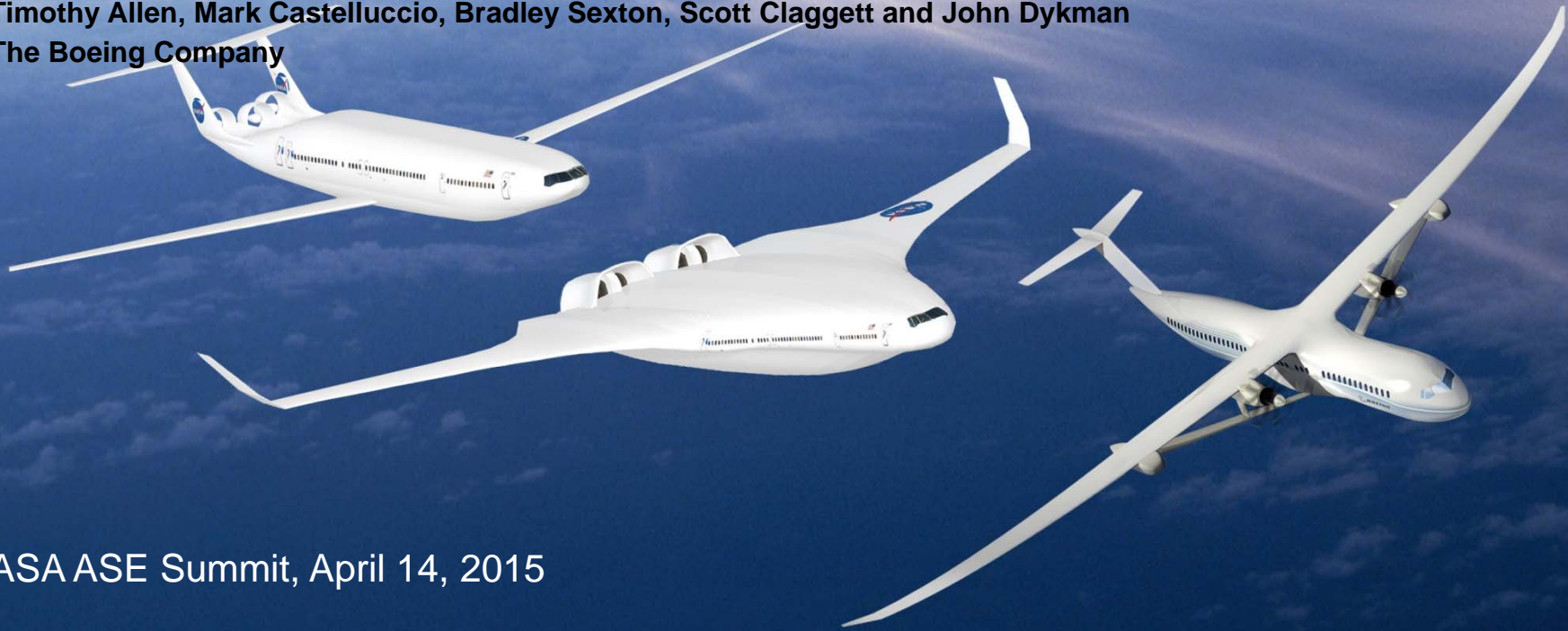
# Flutter and Aeroservoelastic Testing of the Boeing SUGAR Truss Braced Wing Aircraft

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**Presented by Robert Bartels**

**Robert Scott, Christie Funk, David Coulson, and Robert Bartels**  
**NASA Langley Research Center**

**Timothy Allen, Mark Castelluccio, Bradley Sexton, Scott Claggett and John Dykman**  
**The Boeing Company**

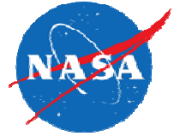


**NASA ASE Summit, April 14, 2015**

First presented at SD-13/GEPC-05. Special Session: Subsonic Ultra Green Aircraft Research (SUGAR) Truss Braced Wing Aeroelasticity, SciTech 2015

# Outline

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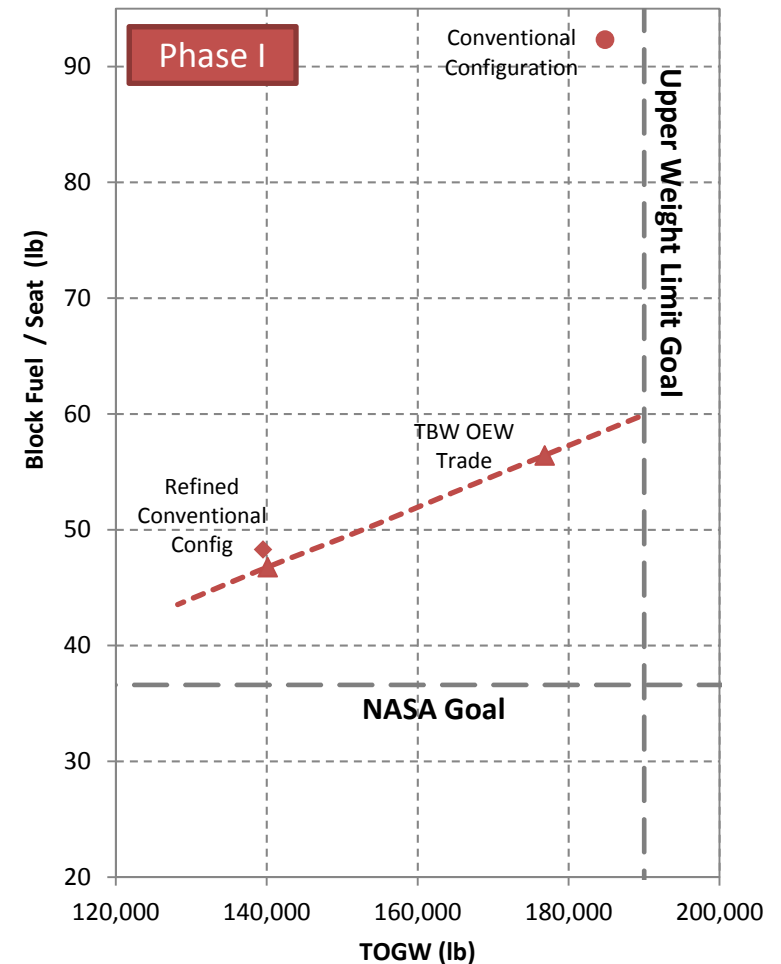
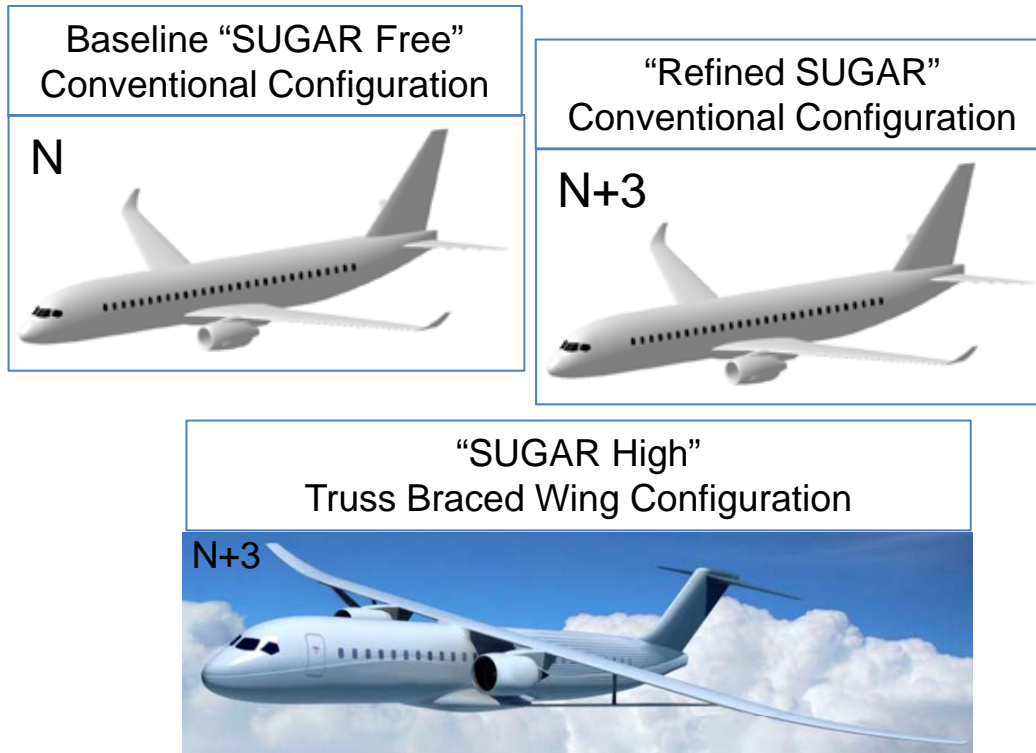
- Phase I Findings, Phase II Objectives
- Experimental Validation, TDT Test
  - Test Objectives
  - Wind-Tunnel Model Design
  - Transonic Dynamics Tunnel
  - “Configurations” – GVT and FE Analyses
  - Experimental Flutter Results
  - Experimental ASE Results
- Phase II Findings
- Conclusions

# TBW Phase I Findings, Phase II Objectives



## Phase I – Design Study of TBW Configuration

- Large uncertainty in wing weight estimates prevent concluding whether TBW is viable/beneficial concept



**Phase II** - Includes High Fidelity FEM to Refine Weight Estimate and Experimental Validation via ASE Wind-Tunnel Test in the TDT



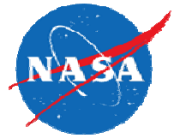
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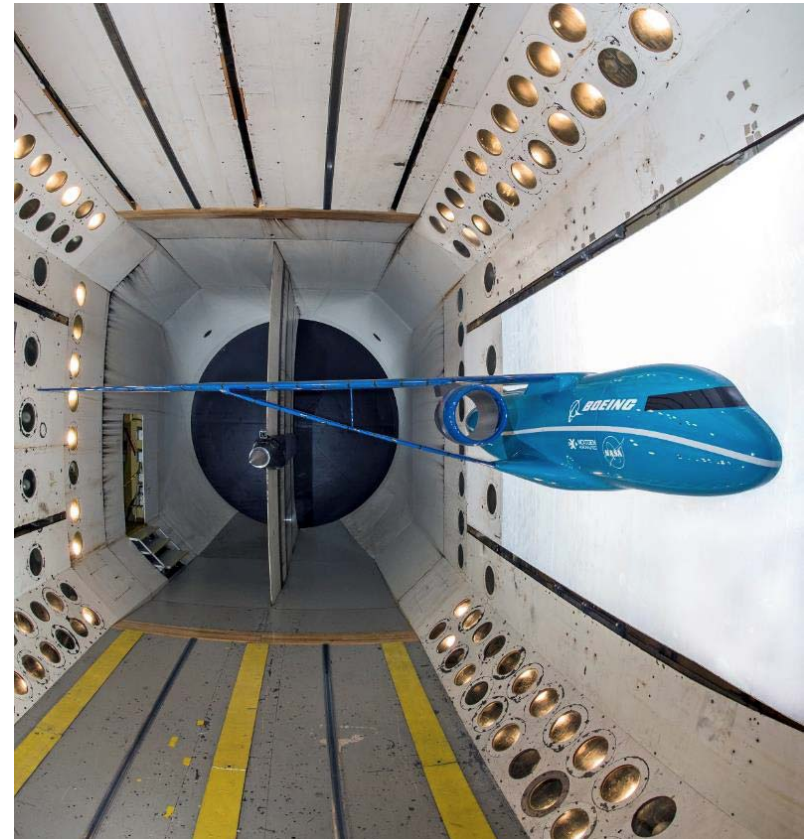
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# Wind-Tunnel Test Objectives

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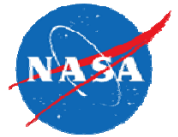


- Determine Experimental Flutter Boundaries
- Investigate Active Flight Controls
  - System ID
  - Flutter Suppression
  - Assess Effects of FS on Gust Response





# TBW Aeroelastic Wind-Tunnel Model



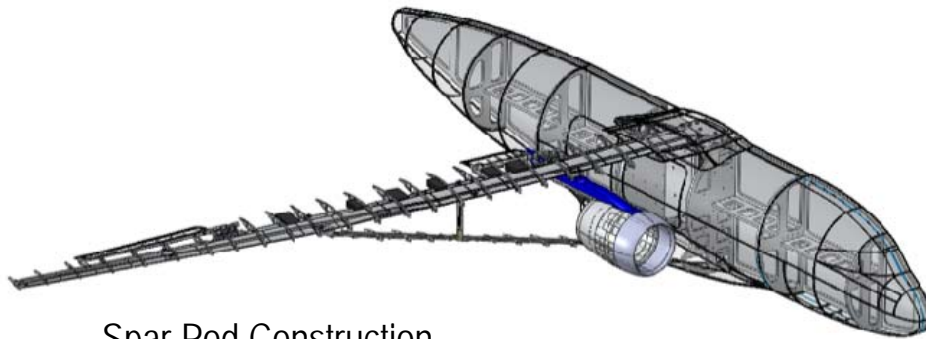
Full-Scale Design Point:

Mach = 0.82

Altitude = 15,915 ft

Span = 170 ft

Weight = 143,164 lb



Spar Pod Construction

Wing, Strut, Pylon Scaled

High Bandwidth Control Surfaces:

2 Trailing Edge

Designed for Side Wall Mount

Fuselage 13.4 ft (reduced from 18.7 ft)

Span = 12.75 ft (to centerline)

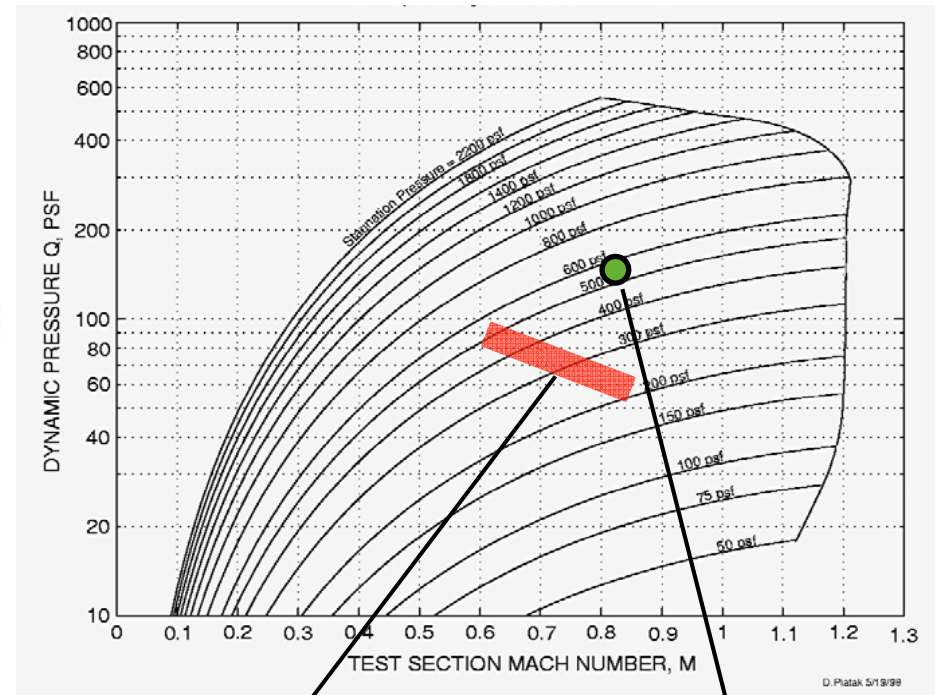
Standoff = 2.25 in

Weight = 500 lb

Model Scale Factors:

Length = 0.15

Frequency = 3.470



Predicted Flutter Boundary

Model Design Point

Gas = R134a

Scaled Weight = 109.63 lb

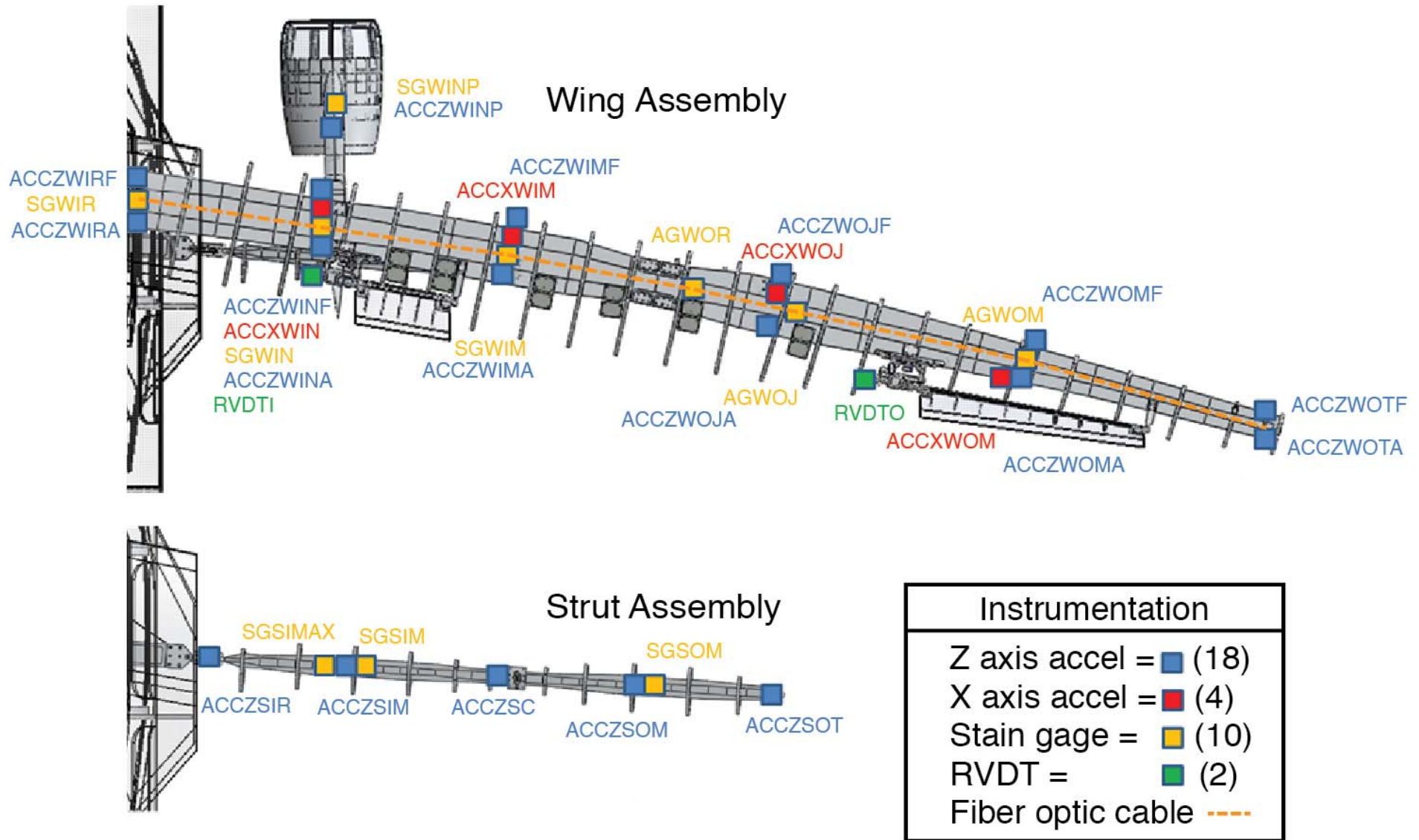
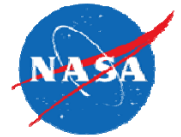
Mach = 0.82

Q=162 psf

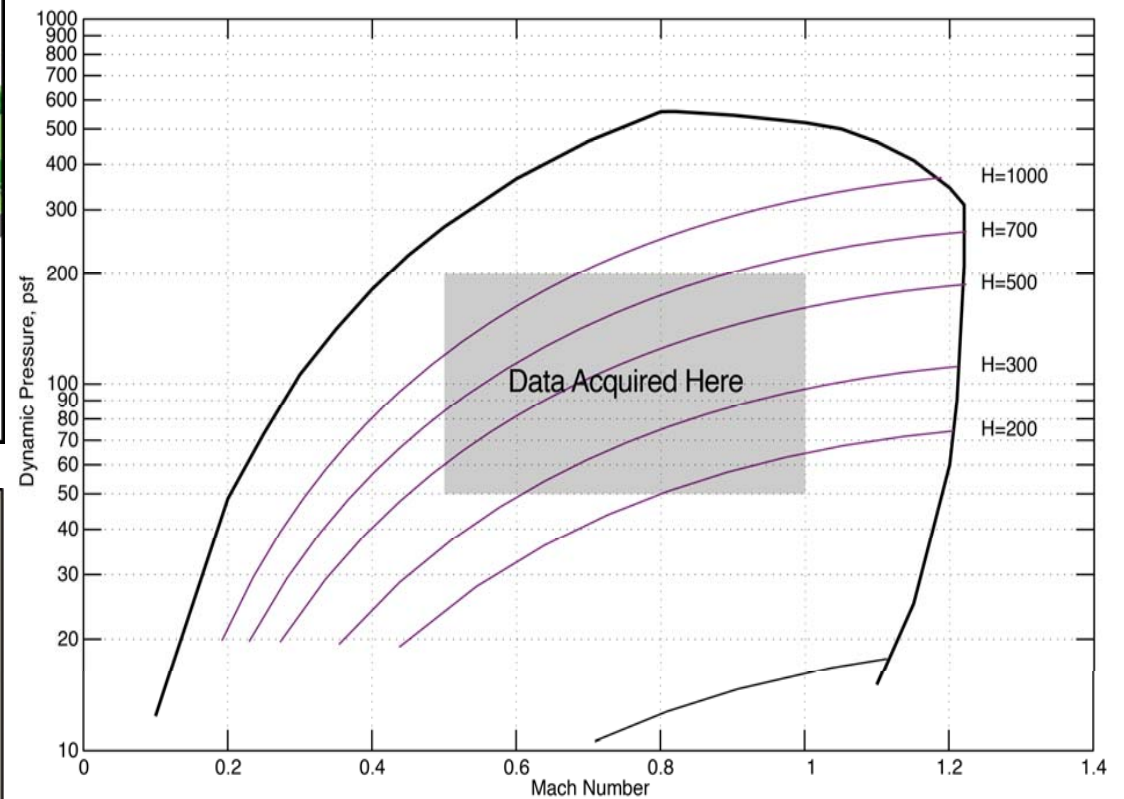
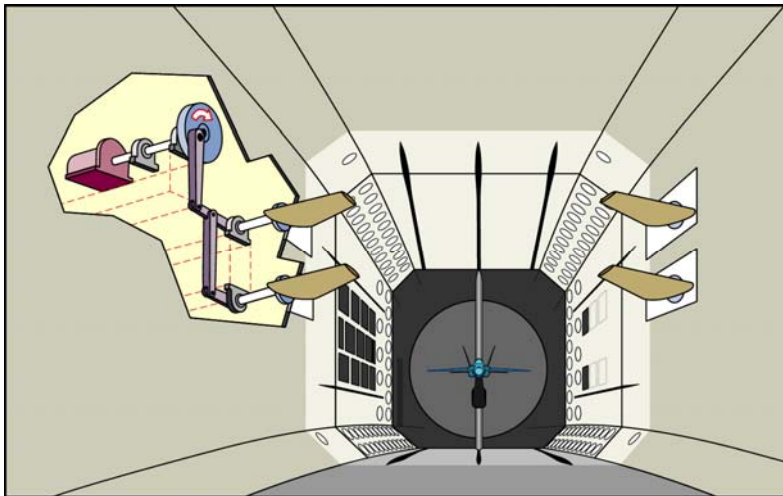
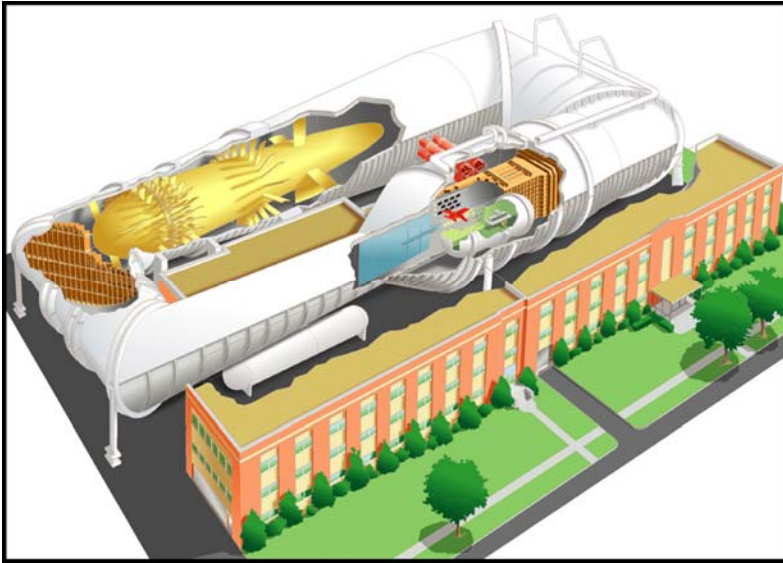
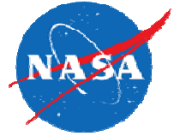


NEXTGEN AERONAUTICS

# TBW Model Instrumentation



# Transonic Dynamics Tunnel

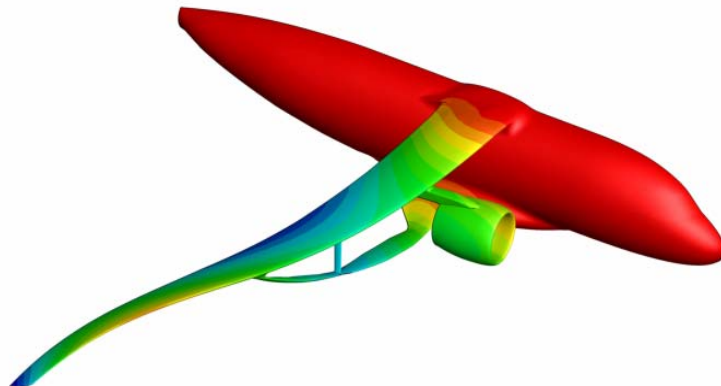




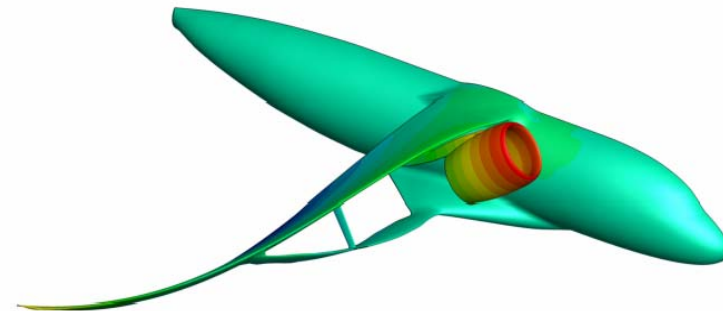
# TBW Modes and Frequencies



Wing 2<sup>nd</sup> out-of-plane bending mode

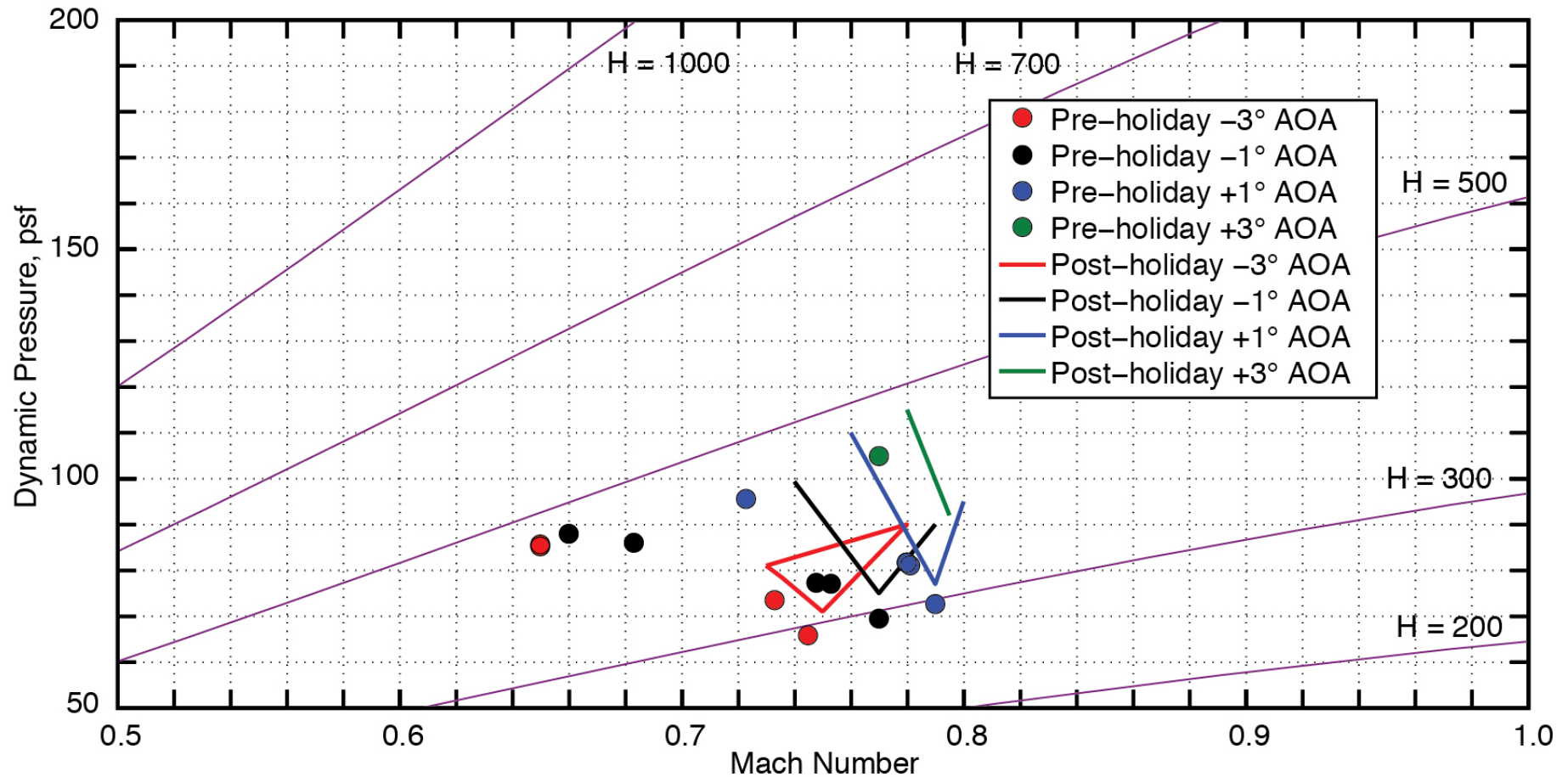


Wing 1<sup>st</sup> torsion mode

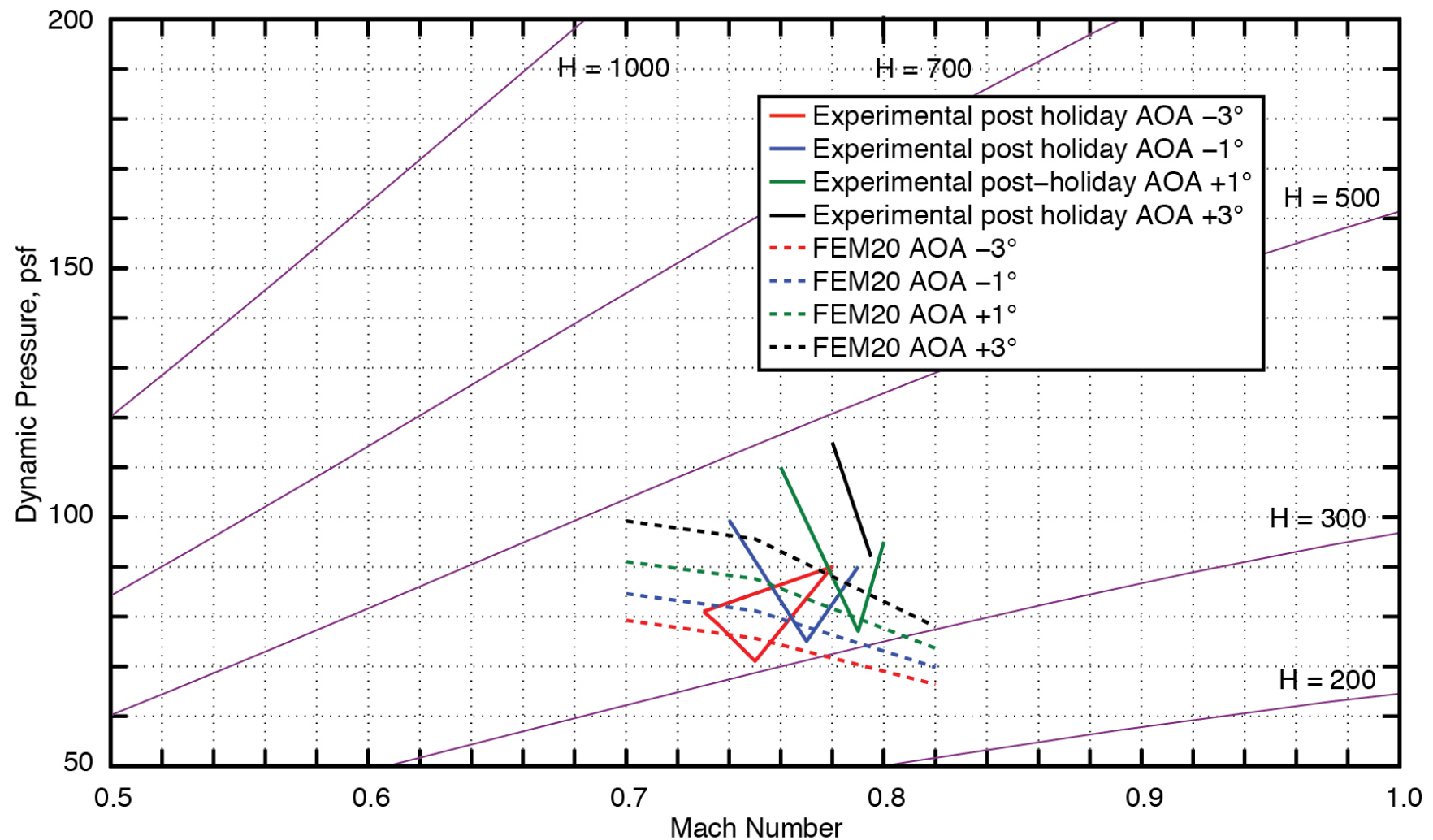
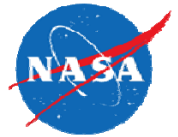


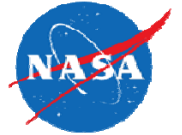
Mode	Pre-Holiday (Hz)		Post-Holiday (Hz)		Description
	GVT	FEM19	GVT	FEM20	
1	5.20	5.12	5.08	5.04	1 <sup>st</sup> out-of-plane wing bending
3	9.08	9.17	8.43	8.44	2 <sup>st</sup> out-of-plane wing bending
4	11.35	11.34	11.14	11.28	1 <sup>st</sup> wing/nacelle torsion
5	19.56	18.53	18.62	18.46	wing bending
7	28.44	27.44	27.57	27.13	wing/nacelle torsion/bending

# Flutter Boundary Summary



# Analysis/Test Comparison



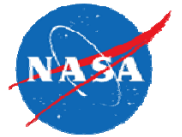


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# ASE and CL Testing

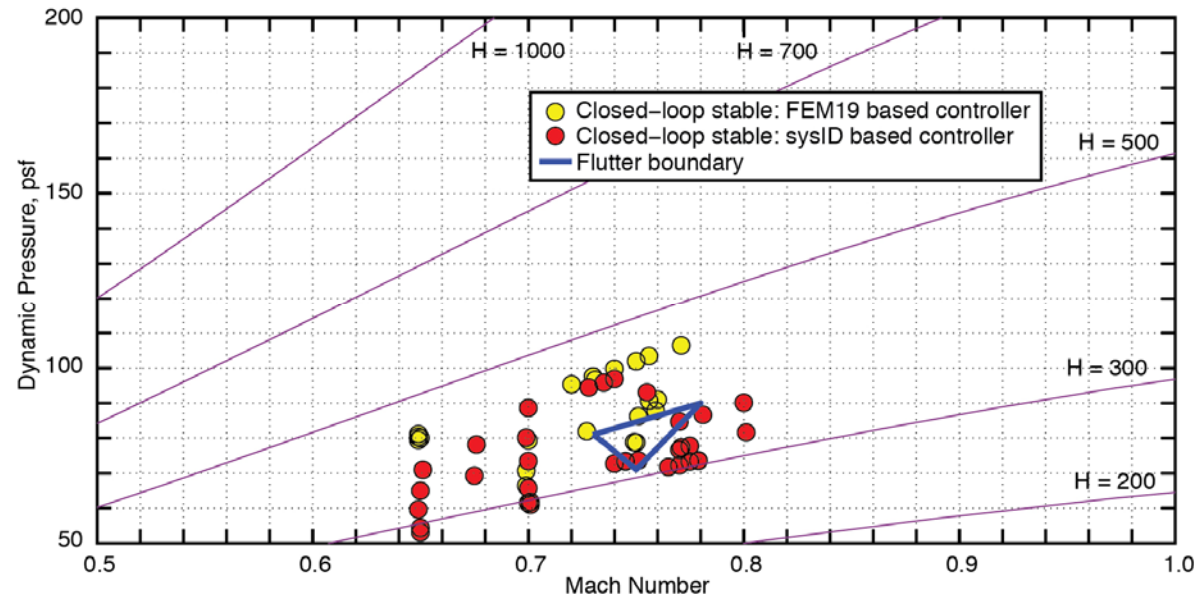
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- Open Loop System ID
  - Sine sweeps to control surfaces for ASE model verification and system ID
  - Dwell/Decay for estimating modal damping
- Flutter Suppression Control Laws
  - LQR based control law for each ASE model
  - System ID based control law (2)
    - Derived from two experimental data points
      - Linear sine sweeps to each surface at two stable tunnel conditions
      - AOA =  $-3^\circ$
  - FEM 19 based control laws (18)
    - ASE models derived from version 19 of NASTRAN FEM
    - 18 ASE models used, including OL stable and unstable
  - Control laws were scheduled based on Mach and dynamic pressure
- Gust Response
  - Back to back OL and CL data points acquired with AOS frequency sweep

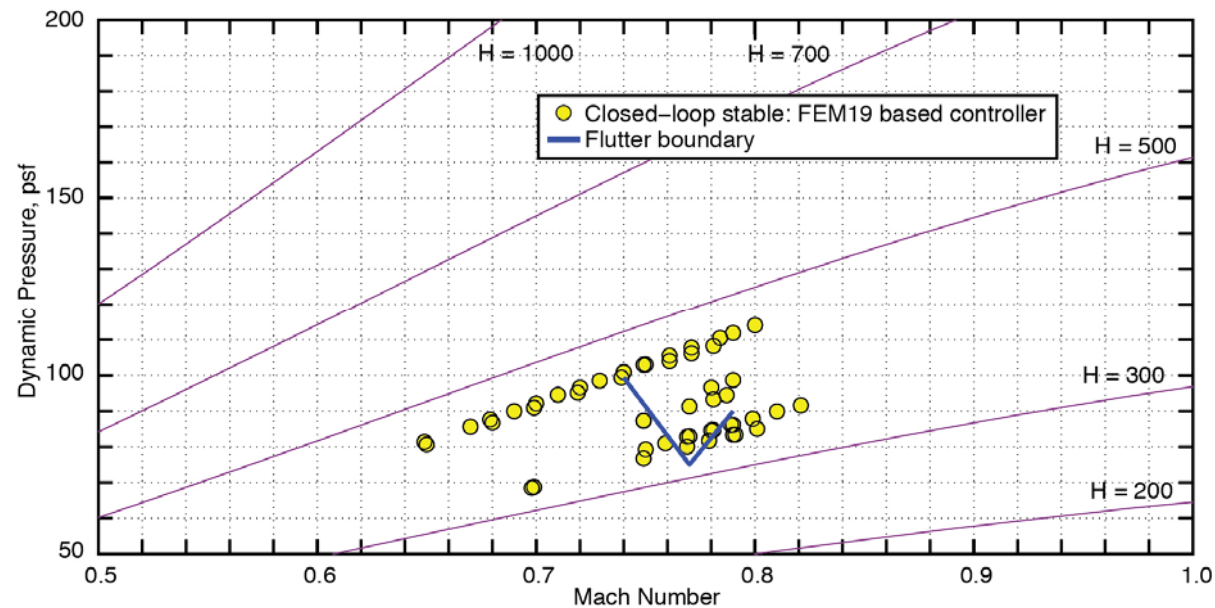
# Closed Loop Results, $AOA < 0$



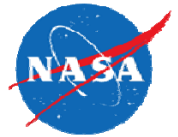
AOA -3



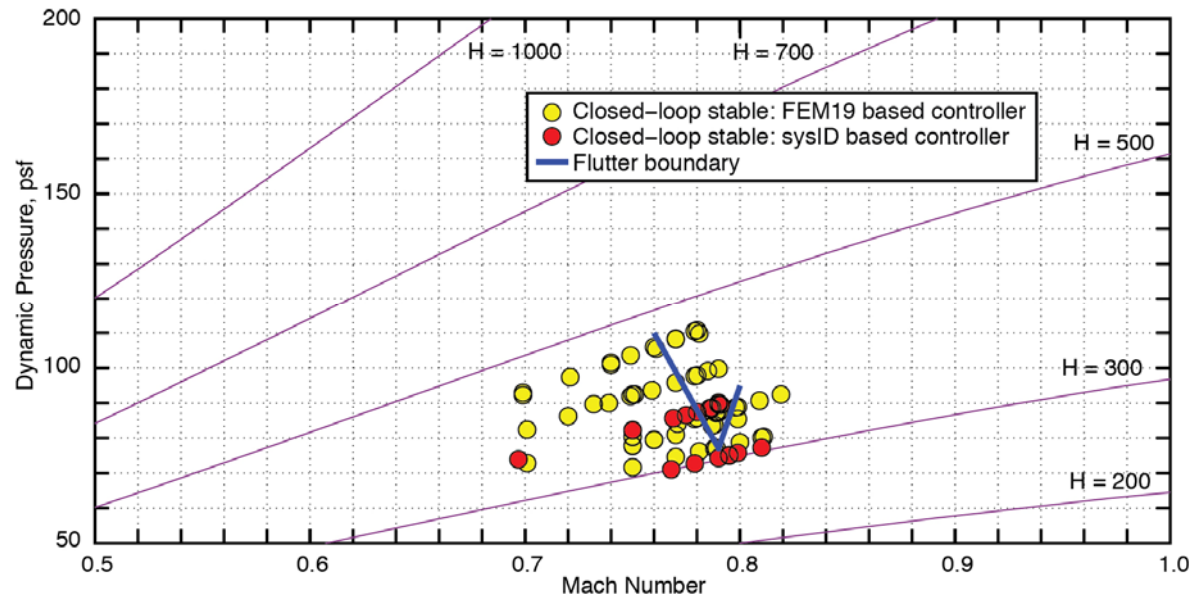
AOA -1



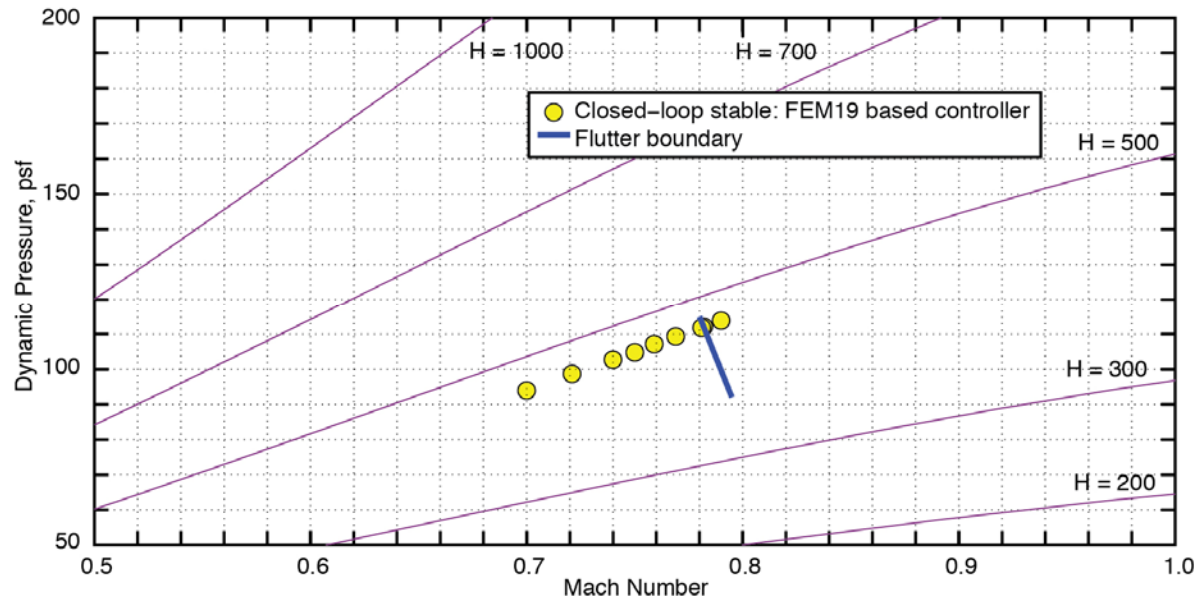
# Closed Loop Results, $\text{AOA} > 0$



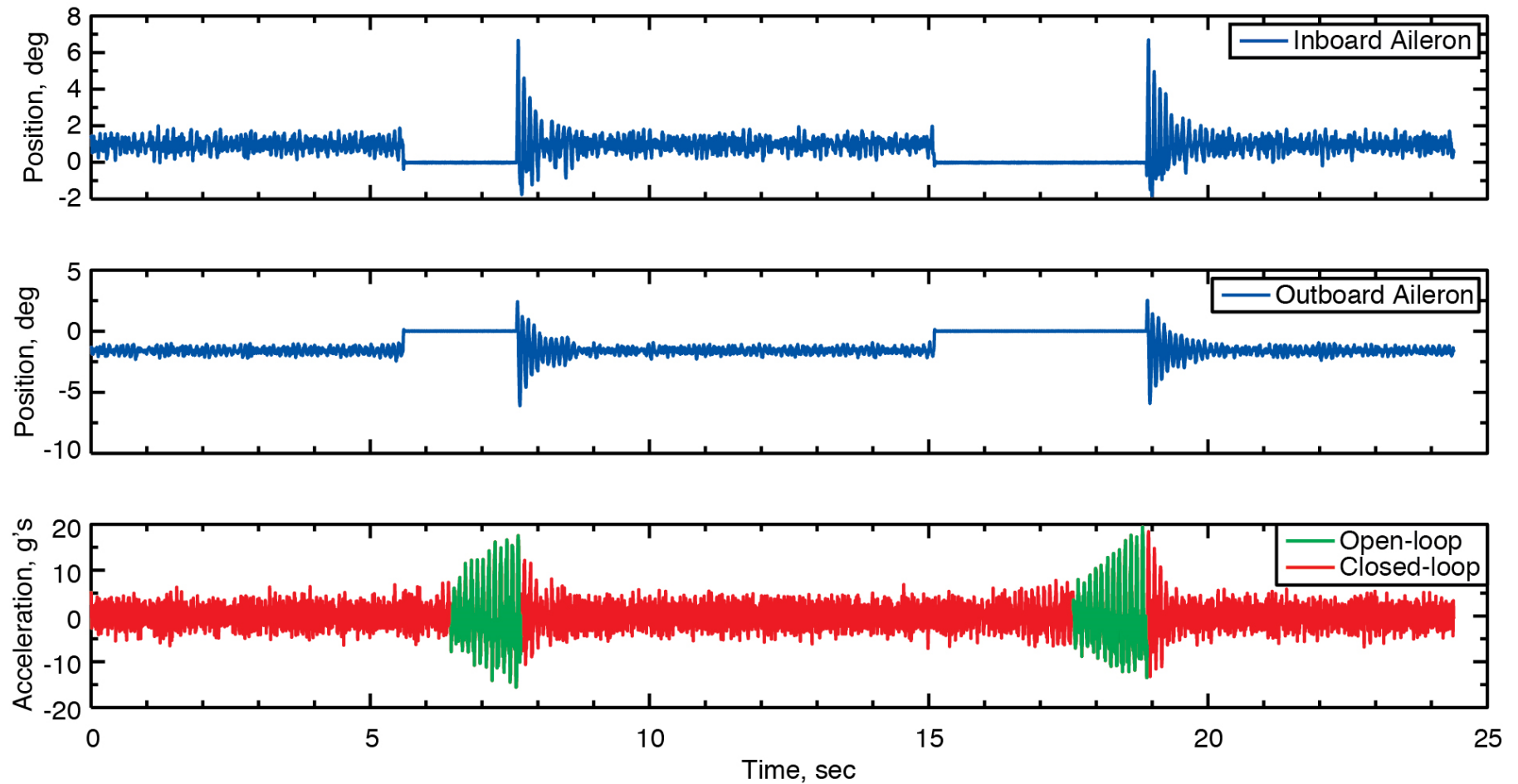
$\text{AOA} +1$



$\text{AOA} +3$

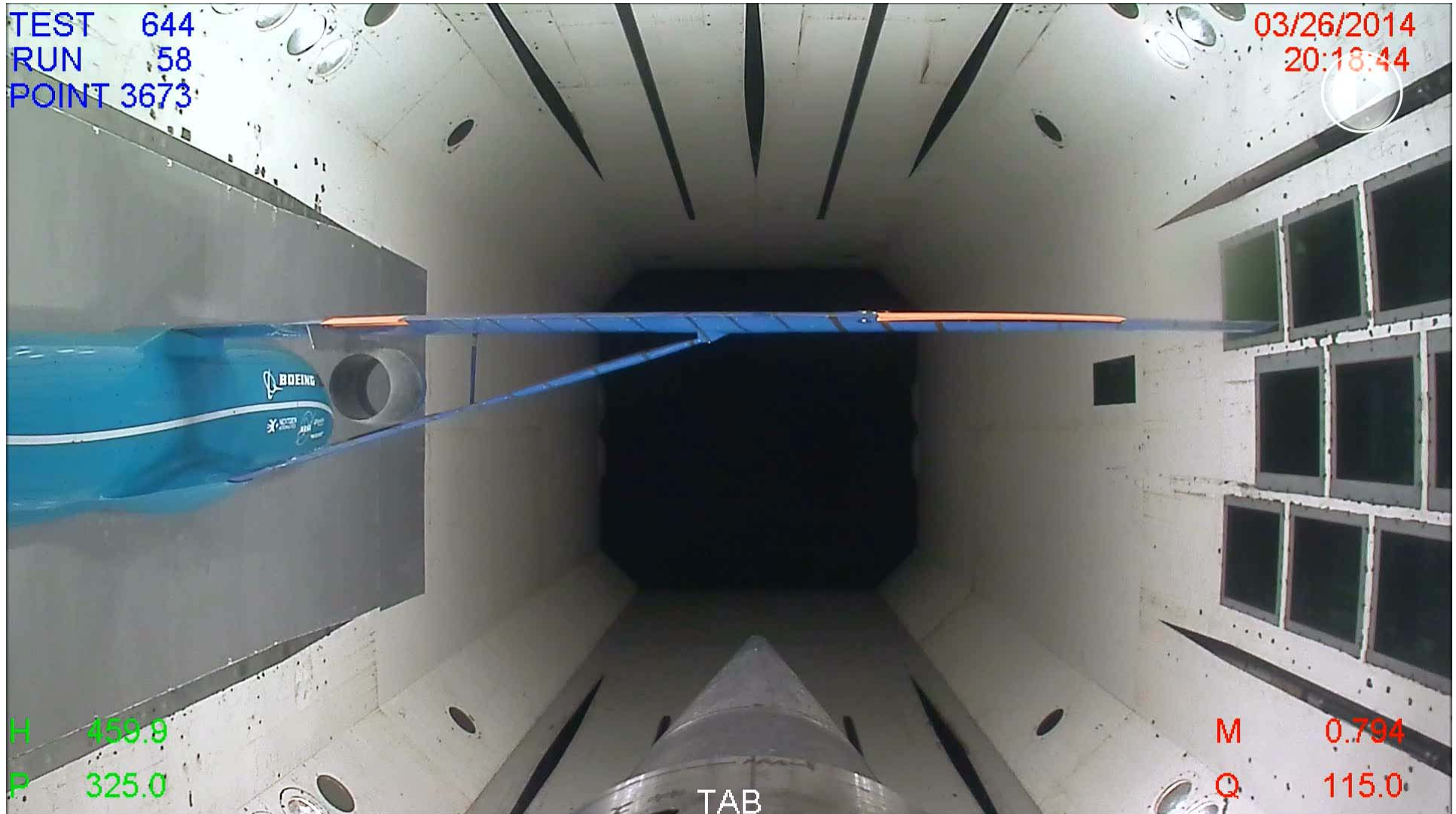


# FEM19 Controller OL/CL @ Unstable Condition

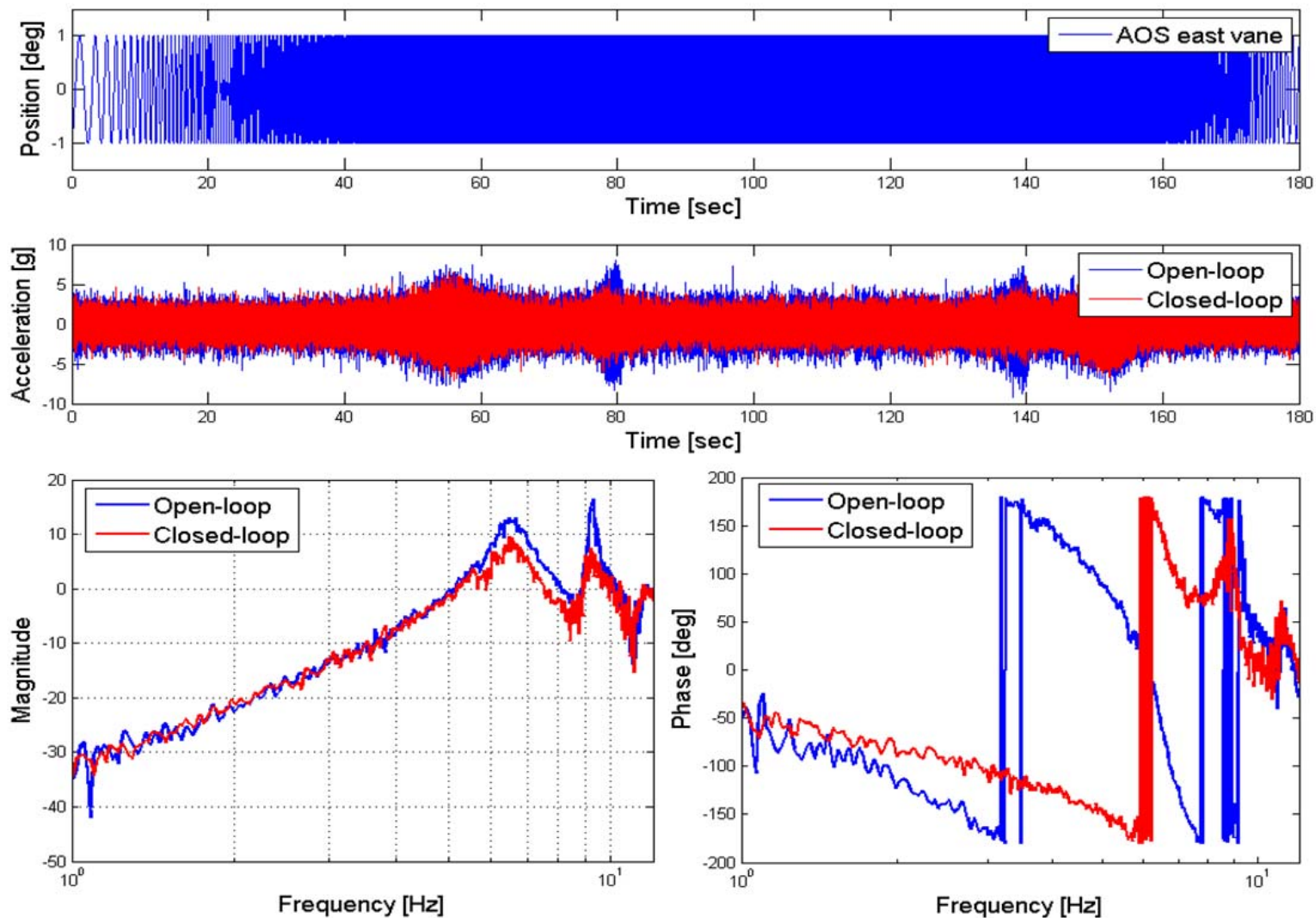
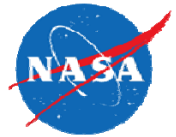


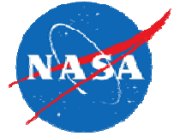


# Flutter Suppression



# OL/CL Gust Response, FEM19 Based Control



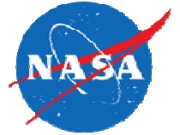


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# Conclusions



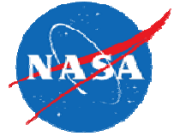
- Open-Loop Flutter Boundaries Established
  - Flutter Boundaries a Function of Aerodynamic Loading (Angle of Attack)
  - Boeing NASTRAN/MDO Approach Validated/Improved
    - Importance of Static Nonlinear Effects Established
    - The TBW Configuration Remains A Viable Concept For Reducing Transport Aircraft Energy Consumption
- Flutter Suppression Control Laws Designed & Demonstrated
  - Control Laws Designed using ASE Models Derived From Both Open-Loop Experimental Data and the NASTRAN FEM
  - Close Loop Dynamic Pressures of at Least 25% Above the Open Loop Boundary Were Demonstrated
  - Viability of Flutter Suppression for TBW N+3 Concept Established
  - Flutter Suppression Controllers Provide Small Gust Load Alleviation Benefit
- Model Status
  - Survived Several Hard Flutter Points
  - NASA Retained Ownership, Available for Future Testing
- Documentation
  - SciTech 2014 (2)
  - Contractor Reports (2)
  - SciTech 2915 Special Session
  - Aviation 2015 (1)

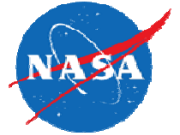




# Backup Slides

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# Truss-Braced Wing: Wing Weight Uncertainty

## PROBLEM

Conceptual design of Truss-Braced Wing (TBW) configuration during the N+3 phase 1 study showed significant potential of this technology to contribute to meeting NASA N+3 goals, but also highlighted a significant uncertainty in the wing weight estimate.

## OBJECTIVE

Refine the TBW configuration and reduce the uncertainty in the potential benefits with specific focus on reducing the uncertainty of the wing weight.

## APPROACH

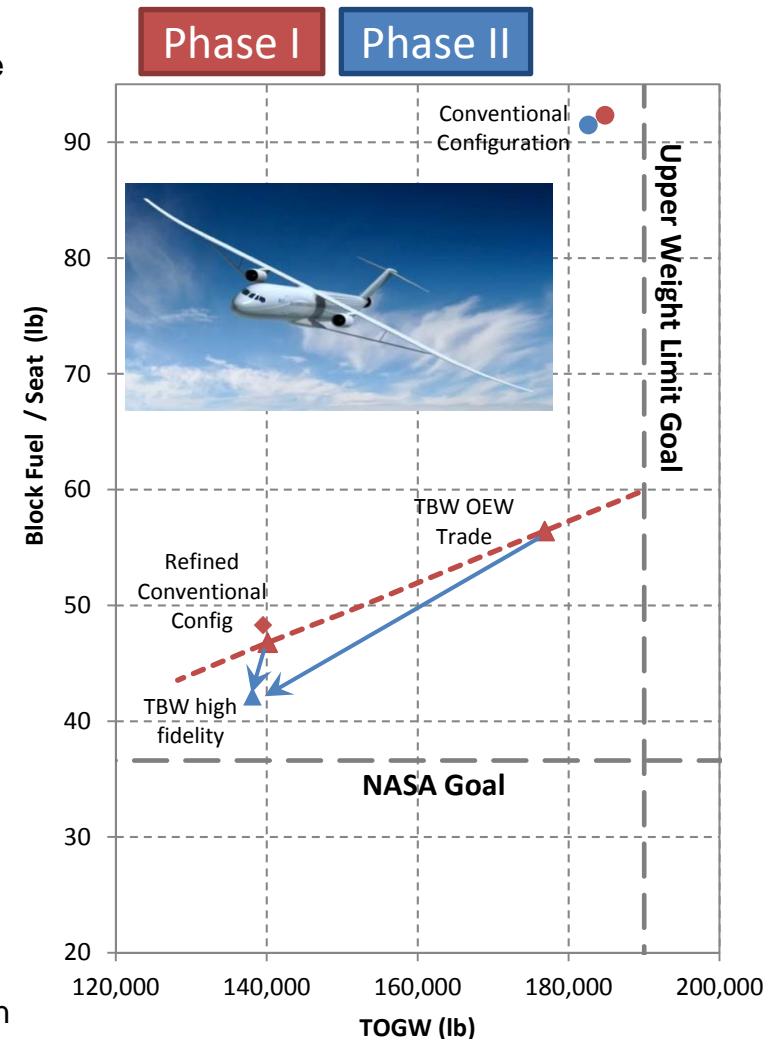
Create a detailed finite element model (FEM) of the TBW configuration to provide a higher fidelity weight estimate of the concept; validate the FEM via a transonic aeroservoelastic (ASE) test in the NASA Transonic Dynamics Tunnel (TDT).

## RESULTS

A high fidelity weight estimate was completed which showed favorable wing weights and significant improvement in fuel burn. The ASE test was used to validate and update the wing weight estimate which increased 463 lbs (12,577 lb wing).

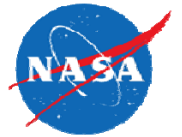
## SIGNIFICANCE

The TBW configuration remains a viable concept for reducing transport aircraft energy consumption. The validated detailed FEM enables credible weight and fuel burn estimates that justify further investigations of the TBW concept. Based on these results, an aerodynamic performance test and evaluation is going forward that will show that high-order aerodynamic design and analysis tools can be used to predict the performance of a low-interference truss braced wing.



# Documentation

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## Contractor Final Reports

1. Bradley, M. K. and Droney, C. K., "Subsonic Ultra Green Aircraft Research: Truss Braced Wing Design Exploration," Contractor report, The Boeing Company, June 2014.
2. Bradley, M. K., Droney, C. K., and Allen, T. J., "Subsonic Ultra Green Aircraft Research: Truss Braced Wing Aeroelastic Test Report," Contractor report, The Boeing Company, June 2014

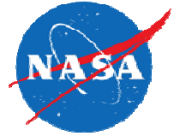
## AIAA Conference papers

1. Coggin, J., Kapania, R., et. al., "Nonlinear Aeroelastic Analysis of a Truss Braced Wing Aircraft", SciTech, No. AIAA-2014-0335, National Harbor, Maryland, January 2014.
2. Bartels, R. E., Scott, R. C., Allen, T., Sexton, B., and Funk, C., "Computed and Experimental Flutter/LCO Onset for the Boeing Truss-Braced Wing Wind-Tunnel Model," 32nd AIAA Applied Aerodynamics Conference, No. AIAA-2014-2446, Atlanta, GA, June 2014.



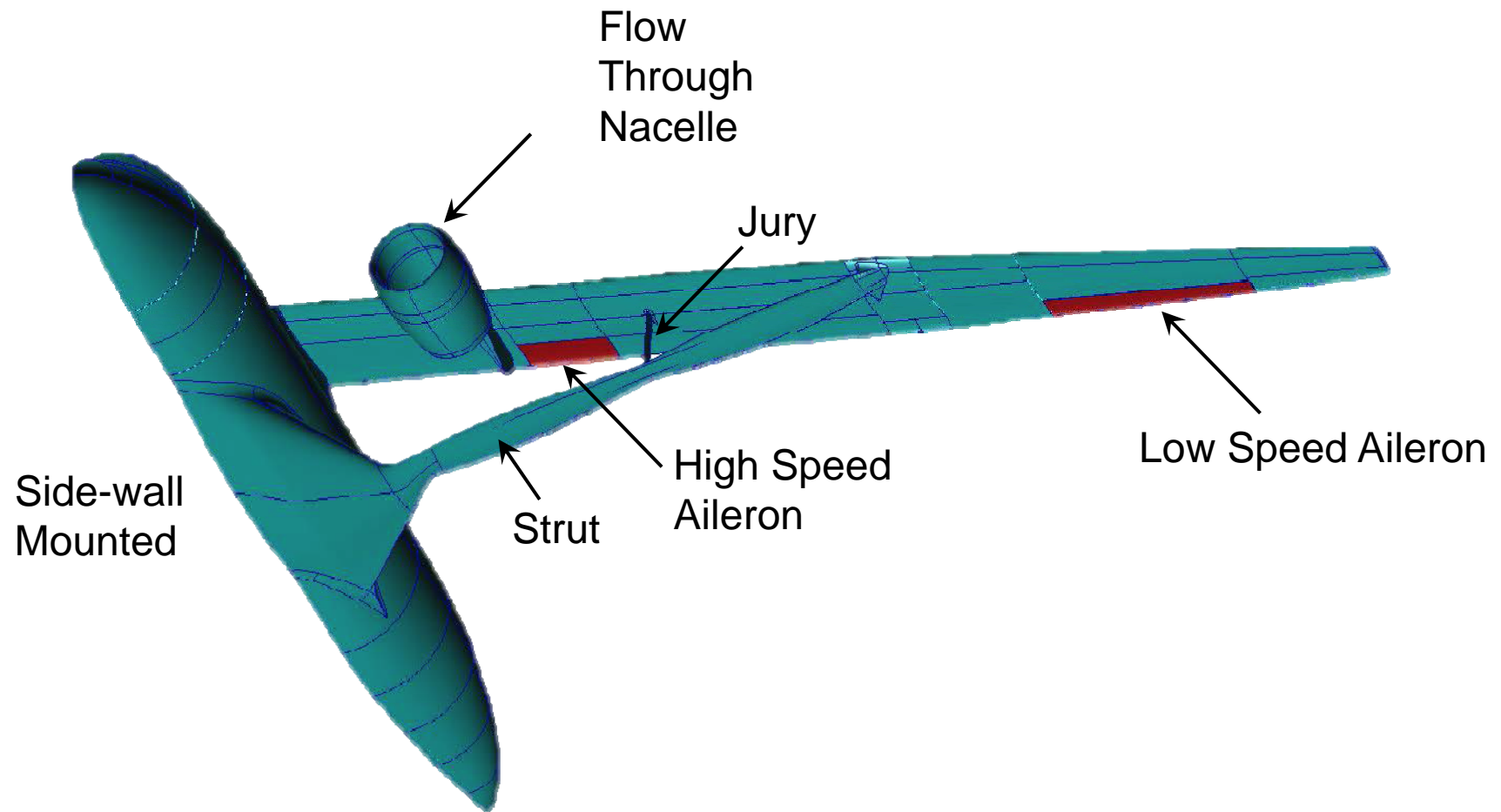
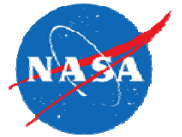
# FY15 Documentation

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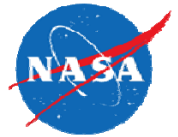


- Contractor Final Report -> submit for publication as a NASA CR
- AIAA SciTech, January 2015
  - Bradley, M., “Final Results of the Subsonic Ultra Green Aircraft Research (SUGAR) Study”
  - Special Session Sponsored by SDTC & GEPC
    1. Allen, Timothy J. [The Boeing Company], "SUGAR Truss Braced Wing Full Scale Aeroelastic Analysis and Dynamically Scaled Wind Tunnel Model Development"
    2. Scott, Robert C. [NASA], "Aeroservoelastic Wind-Tunnel Test of the SUGAR Truss Braced Wing Wind-Tunnel Model"
    3. Bartels, Robert E. [NASA], "Nonlinear Aeroelastic Analysis of SUGAR Truss-Braced Wing Wind-Tunnel Model Using FUN3D"
    4. Zhao, Wei [Virginia Tech], "Nonlinear Aeroelastic Analysis of SUGAR Truss-Braced Wing (TBW) Wind-Tunnel Model (WTM) under In-plane Load"
    5. Mallik, Wrik [Virginia Tech], "Aeroelastic Analysis and Optimization of Truss-Braced Wing Aircraft with Novel Control Effectors"
    6. Chen, P. C. [ZONA], "Low-Weight Low-Drag Truss-Braced Wing Design using Variable Camber Continuous Trailing Edge Flaps"
- AIAA Aviation, June 2015
  - Bartels, R., Scott, R., and Funk, C. “Analysis of Limit Cycle Oscillation Data from the Aeroelastic Test of the Boeing SUGAR Vehicle”

# Flow Through Nacelle and Active Control Surfaces



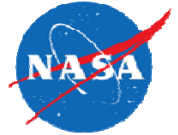
# Boeing Weight Results with Resized FEM



		Pre Test		Post Test	
	Config 1	Config 1	Delta	Config 1	Delta
	No Flutter	1.15VD		1.15VD	
Skins	5557.8	5689.1	131.3	6030.9	473.1
Spars	765.8	828.4	62.6	814.1	48.3
Ribs	705.4	718.3	12.9	724.2	18.8
Spar Caps	229.6	250.0	20.4	230.3	0.7
Rib Caps	160.9	174.2	13.3	170.1	9.2
Strut	787.1	889.6	102.5	1031.6	244.5
Jury	21.4	24.0	2.6	35.7	14.2
Gear Pylon 2D	3415.2	3415.2	0.0	3415.2	0.0
Gear Pylon 1D	125.2	125.2	0.0	125.2	0.0
Total	11768.4	12114.0	345.6	12577.3	808.9

Updated flutter penalty increases to 809 lb

# Dynamically Scaled Model



Full-Scale Data - Full Span Values				
Weight (lb)	Span (ft)		Mach	Vel (KEAS)
143164	170		0.82	400

Full-Scale Data - Half Span Values							
Weight (lb)	Span (ft)	Mach	Altitude (ft)	Dyn Pres (psf)	Density (s/cf)	Velocity (fps)	Re
29530	85	0.8200	15915.36	542.47	0.001451	864.56	4.35E+07

Basic Scale Factors			Derived Scale Factors					
Length	Density	Velocity	Mass	Acceleration	Force	Stiffness	Frequency	Dyn Pres
0.150	1.1000	0.5211	0.003713	1.8103	0.006721	1.5122E-04	3.4740	0.2987

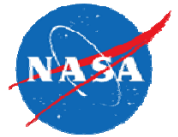
R134a



Model-Scale Data						
Weight (lb)	Span (ft)	Mach	n Pres (psf)	Density (s/cf)	Velocity (fps)	Re
109.63	12.75	0.820	162.03	0.001597	450.52	5.07E+06



# Truss-Braced Wing: Wing Weight Uncertainty



## Phase I Findings

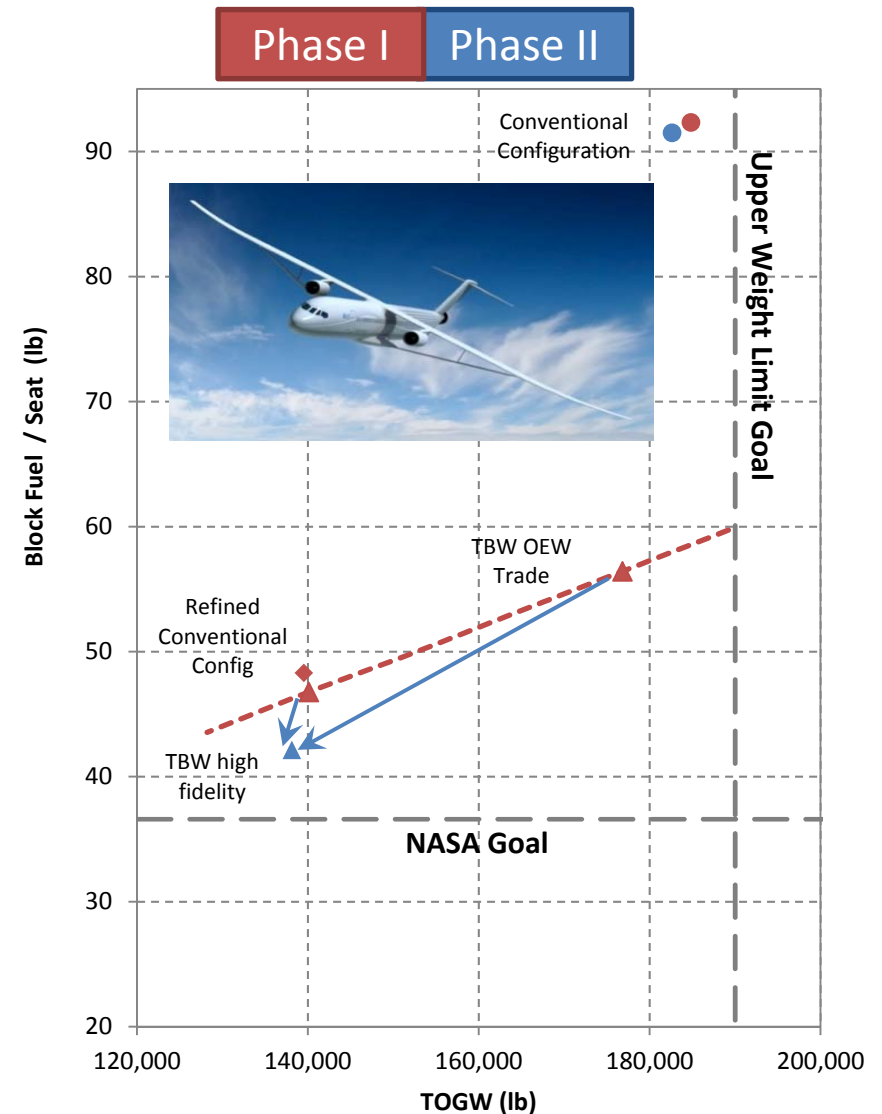
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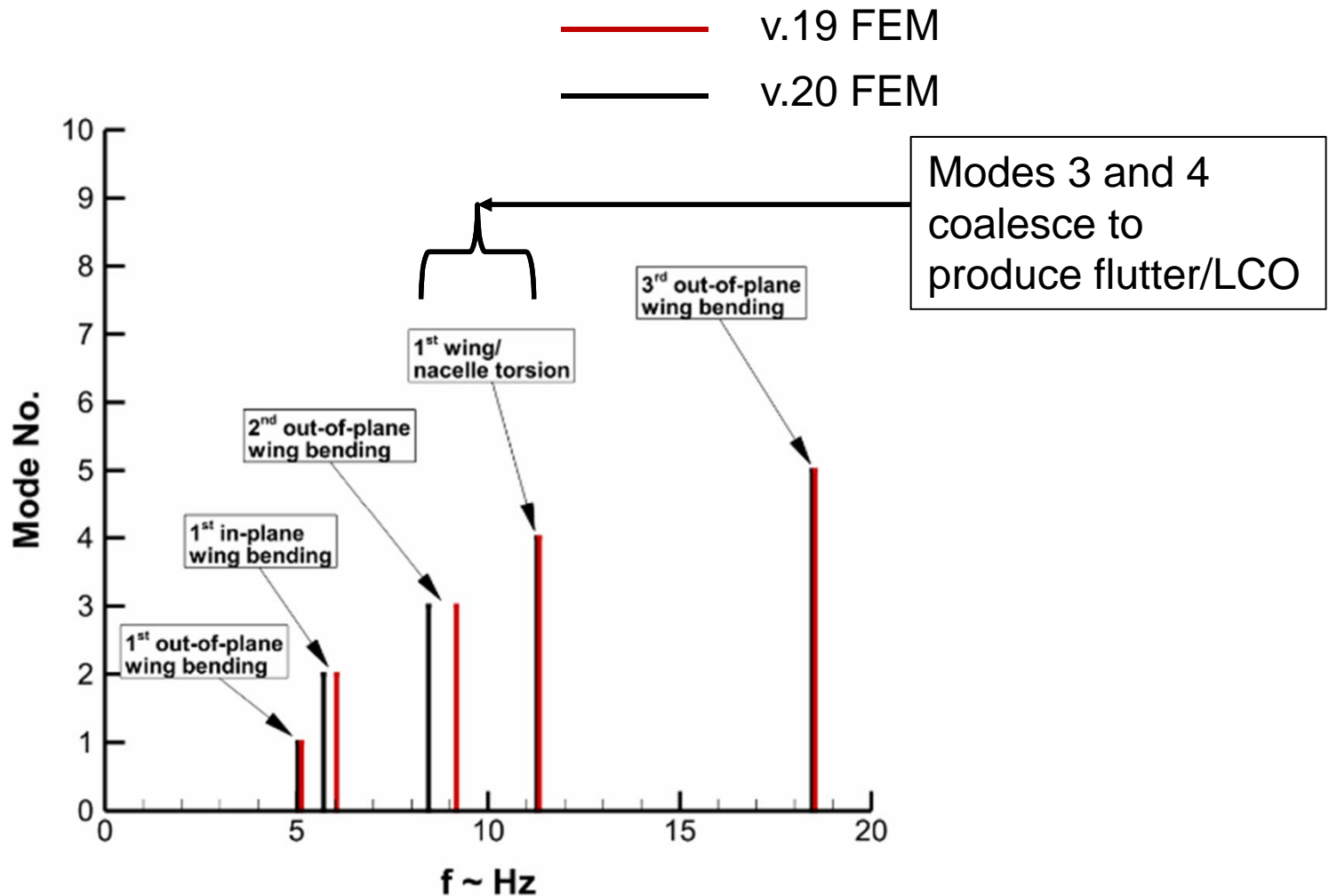
## Phase II Approach

Create a detailed finite element model (FEM) of the TBW configuration to provide a higher fidelity weight estimate of the concept; validate the FEM via a transonic aeroservoelastic (ASE) test in the NASA Transonic Dynamics Tunnel (TDT).





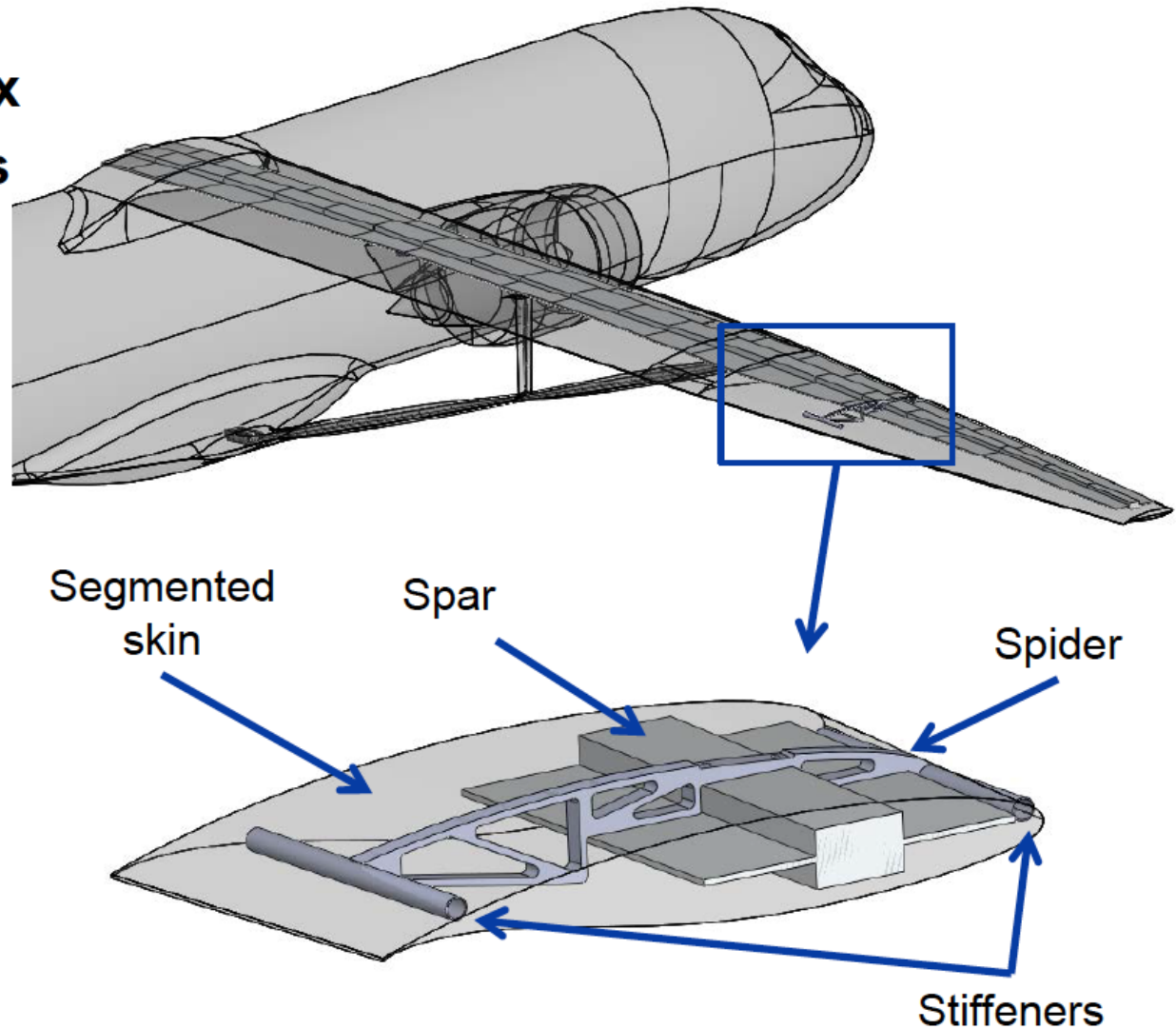
# FEM 19 and FEM 20 Differences



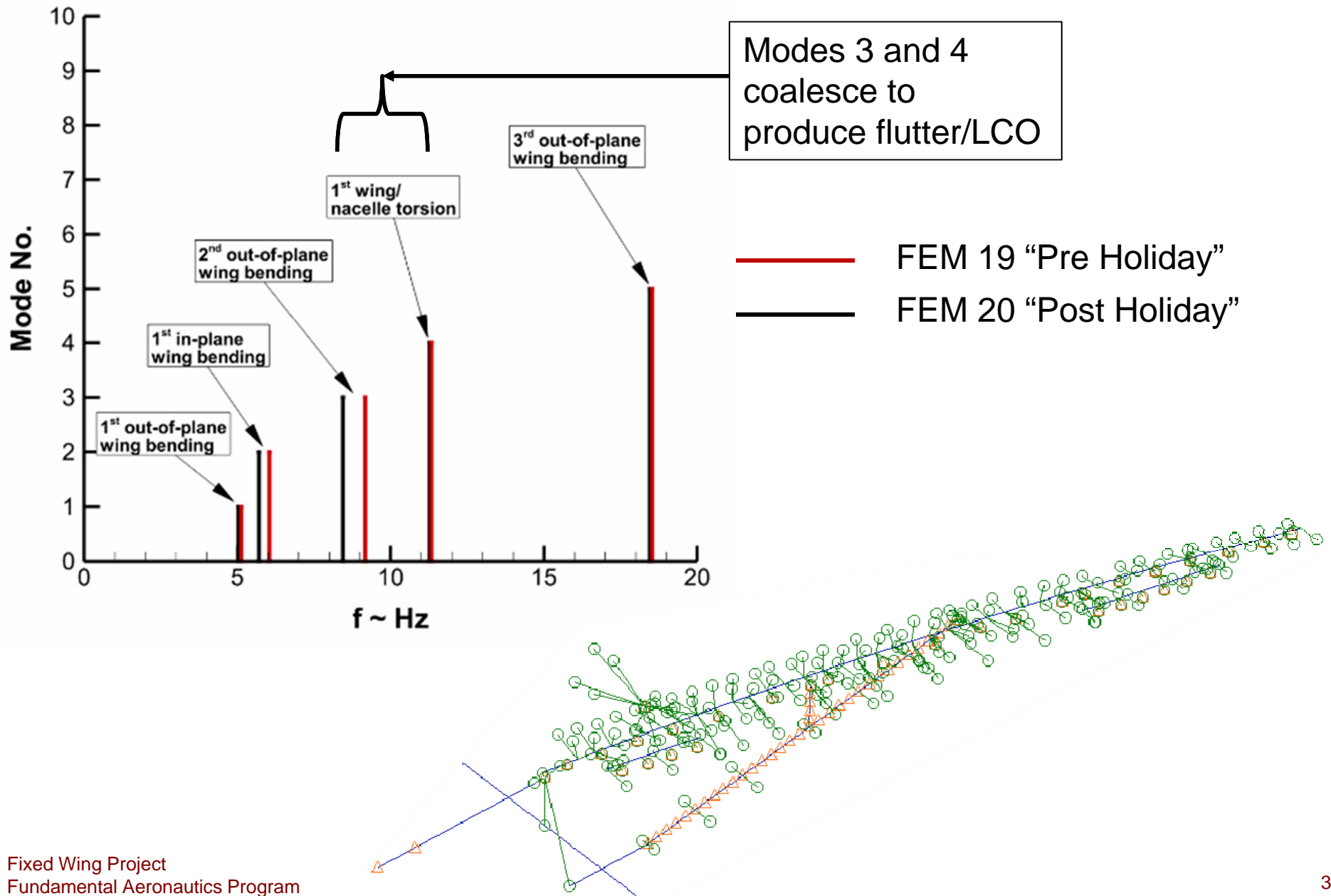
# Skin / Pod Design



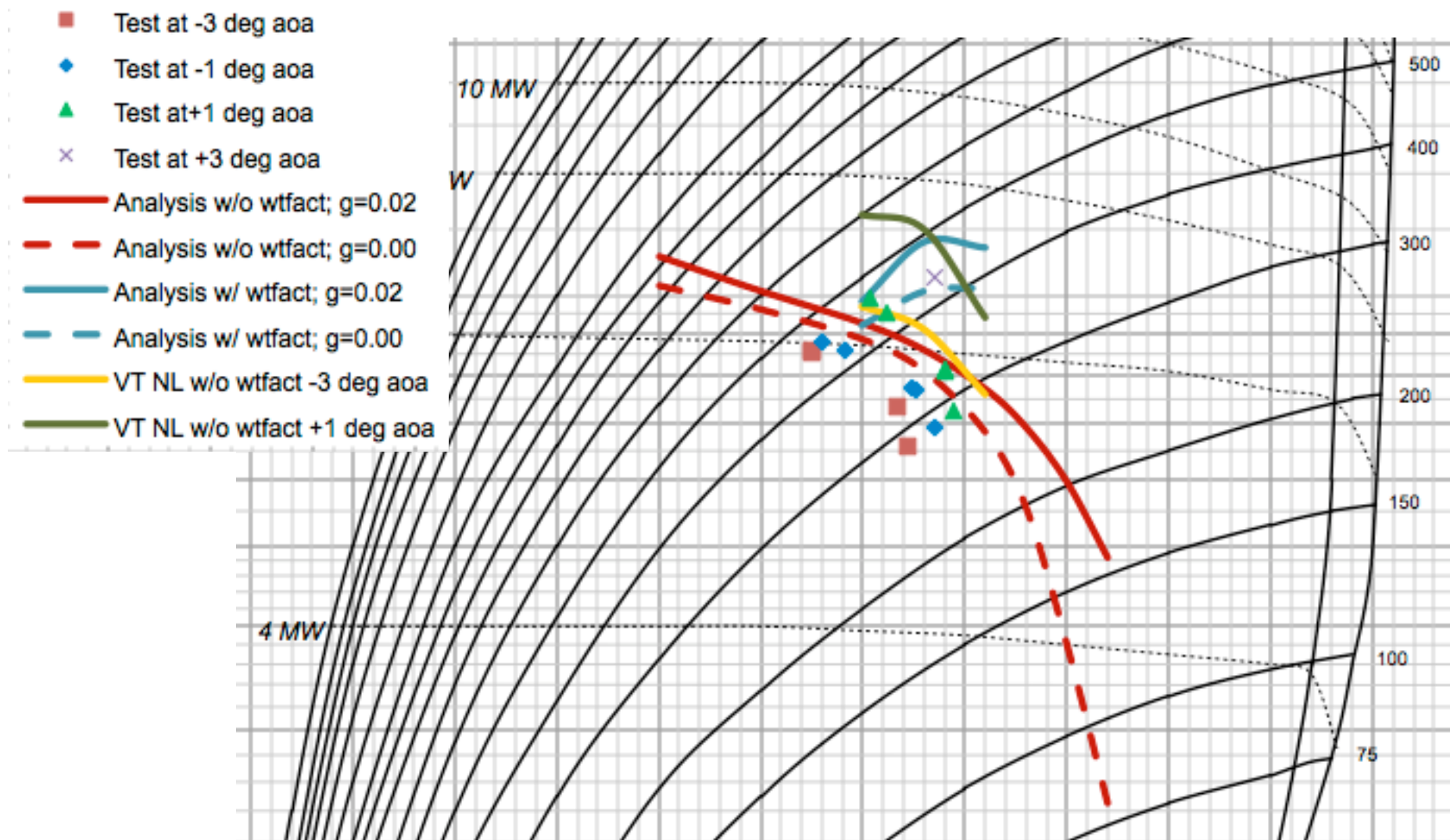
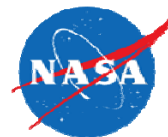
- Skin created from carbon \ epoxy matrix
- Segmented into pods to prevent stiffness addition to spar
- Attached to spar via ribs, which provide support along the entire chord
- Additional optional skin reinforcement provided by stiffener tubes, located at leading and trailing edges



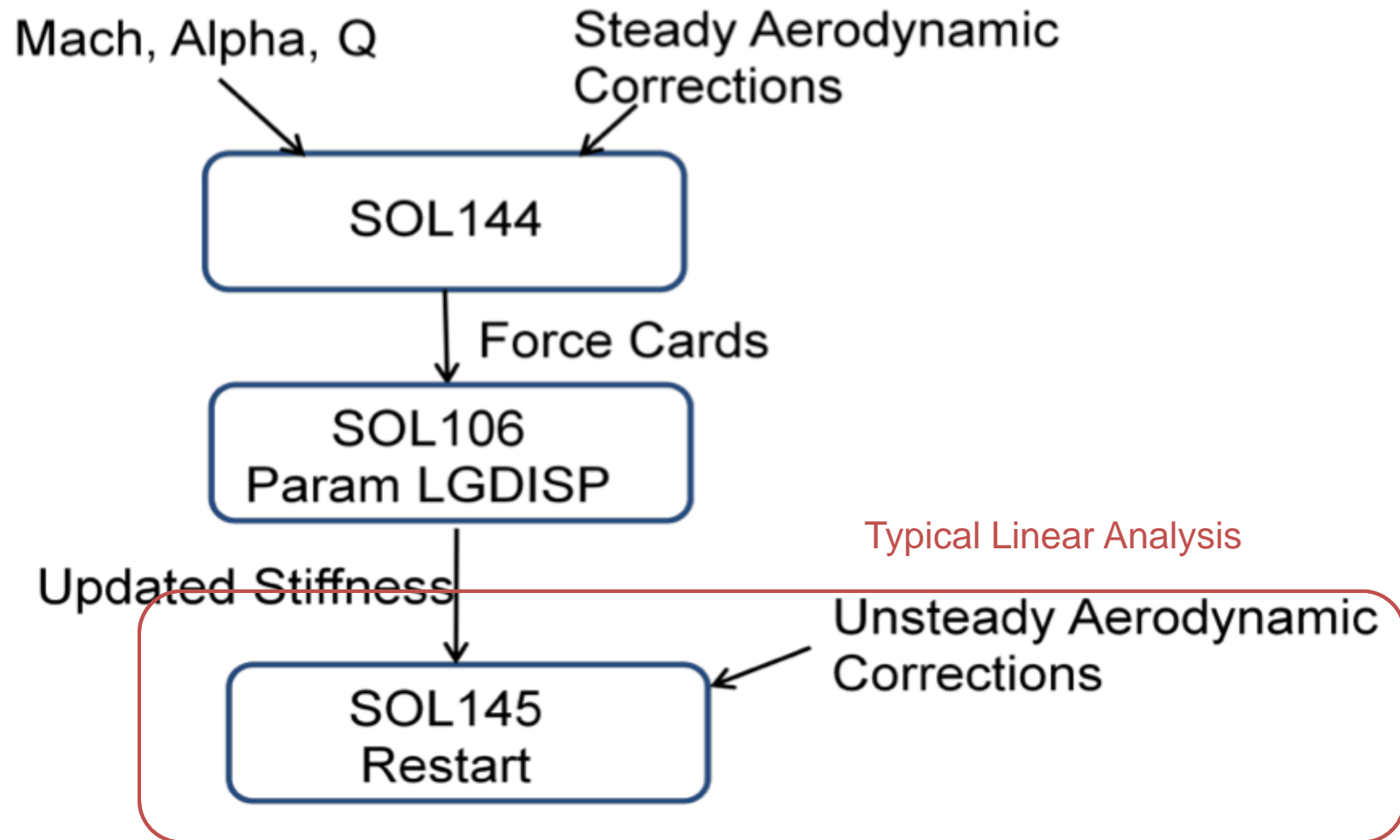
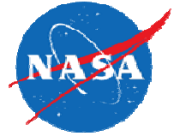
# Wind-TunModel FEMs



# Pre-Holiday Flutter w/ NASTRAN Analyses

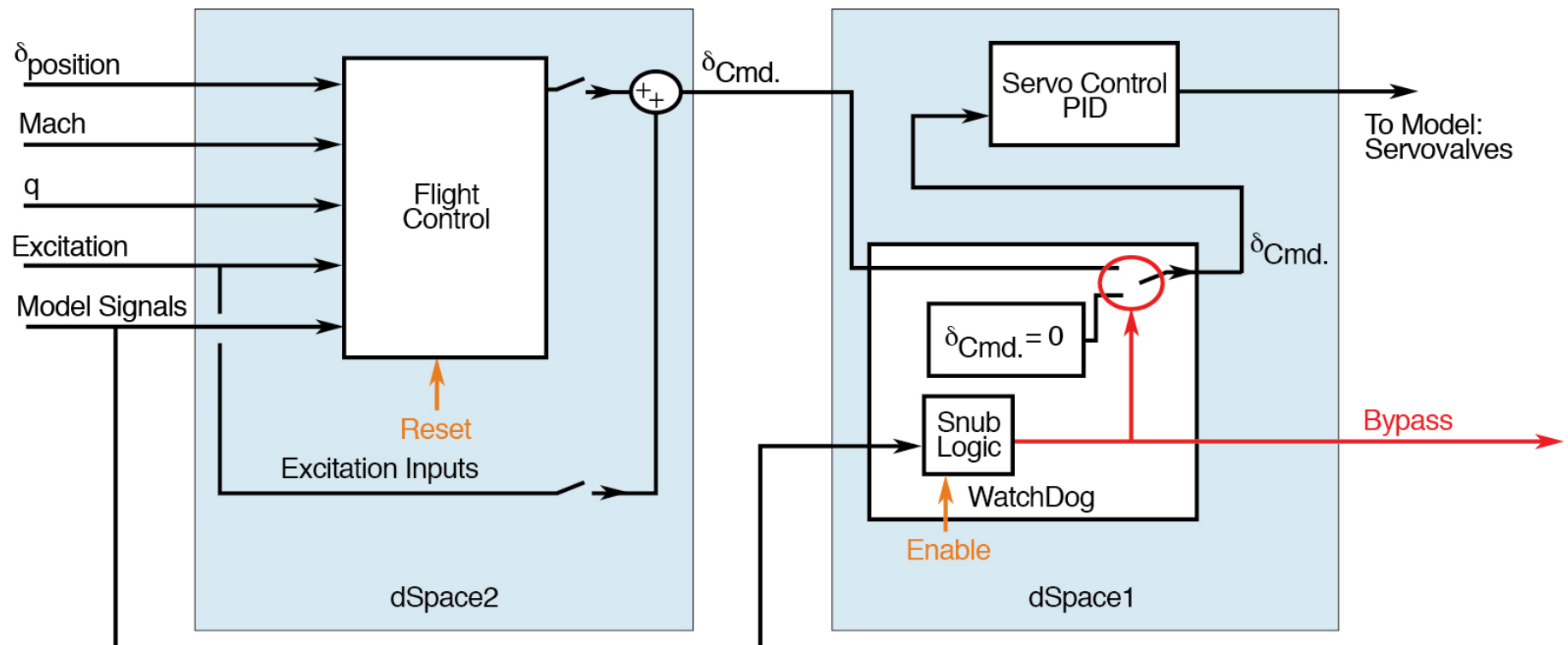
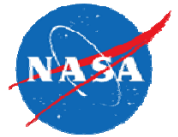


# NASTRAN Flutter Analysis





# Control Systems



# Control Law Design Block Diagram

